# **Procedure 7.5 - Replacing the Lower PCA**

### Removing the Lower PCA

1. Turn off the climber with the circuit breaker, then unplug the power cord from the wall outlet.

#### WARNING

Before continuing with this procedure, review the Warning and Caution statements listed in Section One, Things You Should Know.

#### Note:

Take care not to damage the cables when you perform the next step.

- 2. Remove the fasteners that secure the power entry module to the climber frame. Pull the module out of the climber.
- 3. Disconnect the lower ribbon cable, remote sensor cable, magnet harness and transformer cable from the lower PCA.
- 4. Remove the input filter cable from the lower PCA.
- 5. Remove the fasteners that secure the lower PCA to the power entry module.
- Set aside the lower PCA for eventual shipment to Precor Customer Service.

### Note:

When you package the lower PCA, provide the information listed in Procedure 2.5, Documenting Software Problems.

## Replacing the Lower PCA

- 7. Position the lower PCA at its mounting location. Orient the PCA so that the nine-pin header is as close as possible to the transformer.
- 8. Install the fasteners that secure the lower PCA to the power entry module.
- 9. Connect the input filter cable, magnet harness, lower ribbon cable, remote sensor cable and transformer cable to the lower PCA.

### Note:

Take care not to pinch the cables when you perform the next step.

- 10. Push the power entry module into the climber. Install the screws that secure the power entry module to the climber frame.
- 11. Check the operation of the climber as described in Section Four, Checking Unit Operation.